

Part Number: 00015-10996-01 / 00012-10996-01

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Driver Side Front Door Sill
2	1	Driver Side Rear Door Sill
3	1	Passenger Side Front Door Sill
4	1	Passenger Side Rear Door Sill
5	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Surface Thermometer	Infrared Non-contact
Installation Tools	Notes
Heat Gun	Master Heat Gun HG-301A or equivalent
Lint free cloths	
Special Chemicals	Notes
Paint cleaner	VDC approved cleaner

General Applicability

All RAV4 models

Recommended Sequence of Application






Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

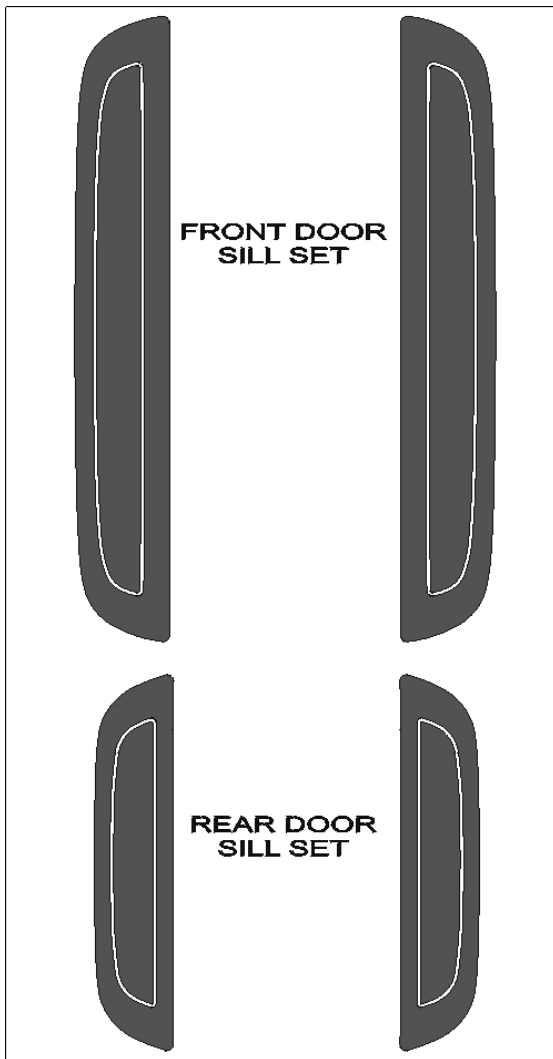


Fig. 1-1

1. Check Kit Content.

- (a) Check kit for content and damage. (Fig. 1-1)

2. Installation Preparation.

- (a) Thoroughly clean all installation surfaces highlighted in red. (Fig 2-1).
 - (i) Use a clean lint free cloth.
 - (ii) Clean surface thoroughly using VDC approved cleaner and wipe dry do allow cleaner to air dry.



- (b) Ensure door sill enhancement to be between 70 F and 110 F at time of installation.



- (c) Ensure vehicle surfaces to be between 70 F and 110 F at time of installation.
- (d) Do not touch or allow debris or contaminants to come in contact with the adhesive backing before installation.
- (e) Parts for alignment reference.

3. Install Front Door Sill Enhancements.

- (a) Check Part Number label on back of door sill enhancement for applicable side of vehicle, Front or Rear.
- (b) Position part over the factory sill plate to check for proper fit and orientation prior to installation.

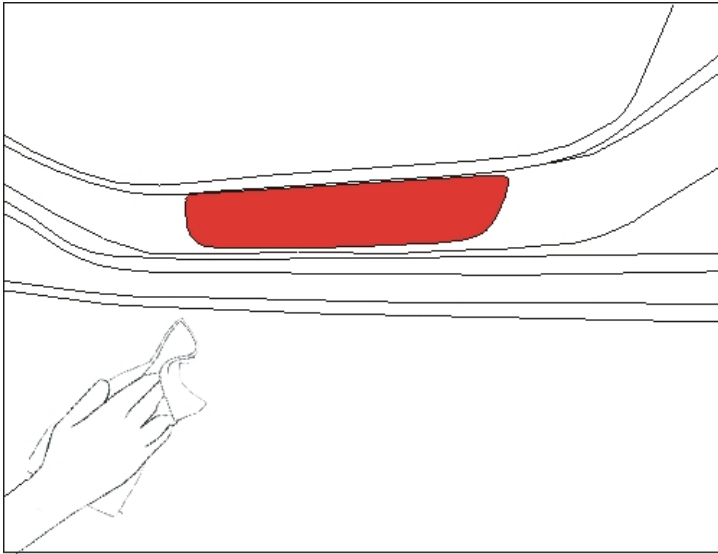


Fig. 2-1

- (c) Remove the tape liner from the door sill enhancement. Do not touch the adhesive. Align part uniformly to the outer edge of the factory sill area. (Fig. 3-1)
- (d) Gently touch the part into position and reposition as necessary. Once positioned correctly apply hand pressure to ensure maximum adhesion contact.
 - (i) Press from the center of the door sill enhancement toward the edges to remove all air bubbles.
- (e) Ensure the outer edge of the door sill enhancement to be flush to the outer edge of factory sill.

NOTE: The door sill enhancement's inner edge alignment will vary from vehicle to vehicle due to variation in the OE molding placement. (+/- 4mm Max)

4. Install Remaining 3 Door Sill Enhancements.

- (a) Repeat steps 2(a) – 3(e) of Front Door Sill Enhancement installation.

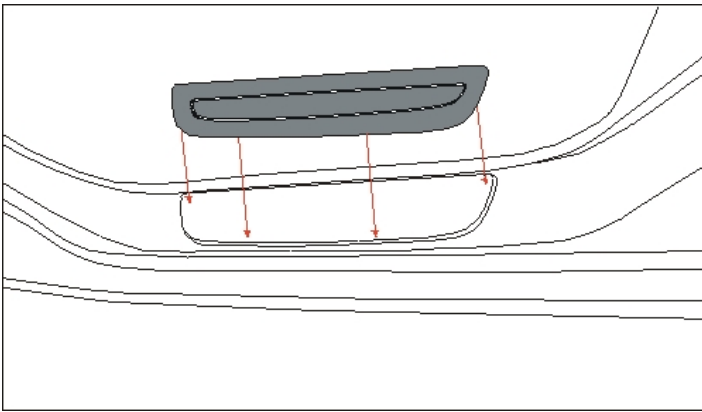


Fig. 3-1

TOYOTA COROLLA - MATRIX 2009 - DOOR SILL ENHANCEMENT
Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Door Sill Enhancement – Adhesive</p> <p><input type="checkbox"/> Door Sill Enhancement – Alignment</p> <p><input type="checkbox"/> Door Sill Enhancement - Tolerances</p>	<p>Part should be securely attached to the vehicle.</p> <p>Part should be flush to the outer edges of the vehicle door sill surface.</p> <p>Confirm tolerances of part to vehicle in Step 3(e).</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/> Door Operation</p>	<p>The doors shall open and close without any interference from the door sill enhancements.</p>