



# GULF STATES TOYOTA INSTALLATION INSTRUCTIONS

Description: **Dash Trim Appliqué**

Part Number: **00012-80746-03**

Applications: **2004-08 Toyota Solara SE**

Installation Time: **TBD**

## Contents

Ref.	Part Number	Description	QTY
1.	<b>00012-80746-03</b>	10 Piece Birdseye Maple Dash Trim Appliqué	1
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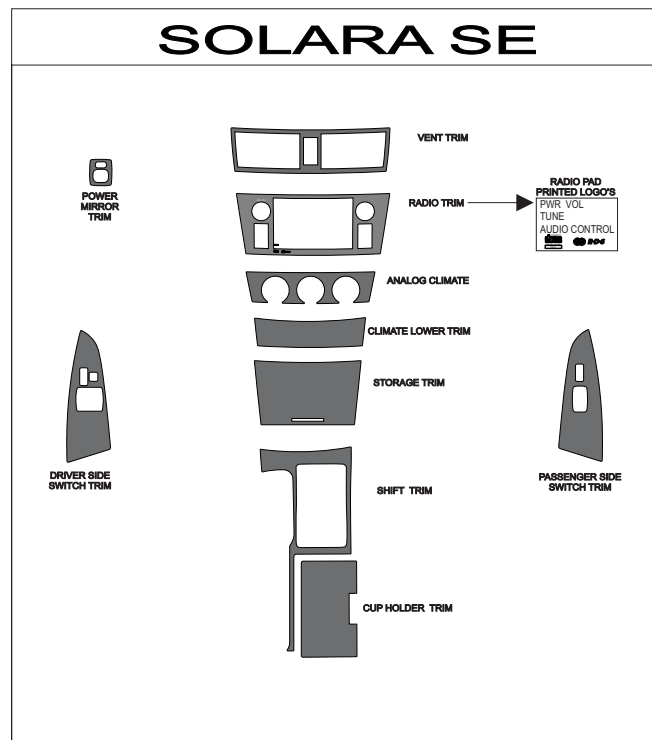
Lint Free Rag



3M Prepsolvent 70

## Tools Required

Ref.	Tool Description
1.	Lint Free Rag
2.	3M Prepsolvent 70



## Important



**WARNING**



**CAUTION  
NOTE**

Please read this manual and follow its instructions carefully. To emphasize special information, the symbol and the words **WARNING**, **CAUTION** and **NOTE** have special meanings. Pay special attention to the messages highlighted by these signal words.

**Note:** Indicates special information to make maintenance easier or instructions clear.

### WARNING

Indicates potential hazard that could result in death or injury.

### CAUTION

Indicates potential hazard that could result in vehicle damage.

## Step 1

- Read entire installation instructions before beginning.
- Clean applicable area before installation
- Dry fit appliqué to familiarize yourself with the proper fit and alignment of the parts

**Note:** Vehicle must be at room temperature to allow proper adhesion of appliqué to vehicle surface.



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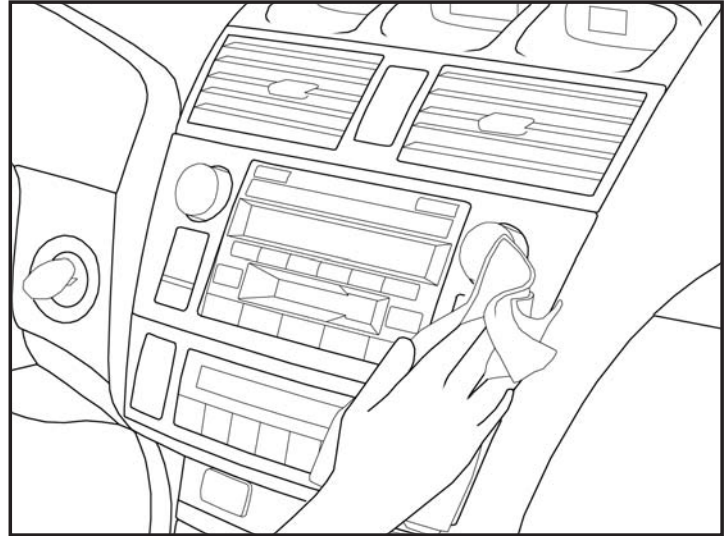
## INSTALLATION INSTRUCTIONS

### Step 2

- Locate the surface of the vehicle the appliqué will be applied to.
- Apply 3M Prepsolvent 70 to a lint free rag, and then clean the surface of the vehicle with the lint free rag in small clockwise or counter-clockwise circular motions. Wipe any excess 3M Prepsolvent 70 from the surface of the vehicle's surface.
- Allow adequate time for the surface of the vehicle to dry.

#### CAUTION

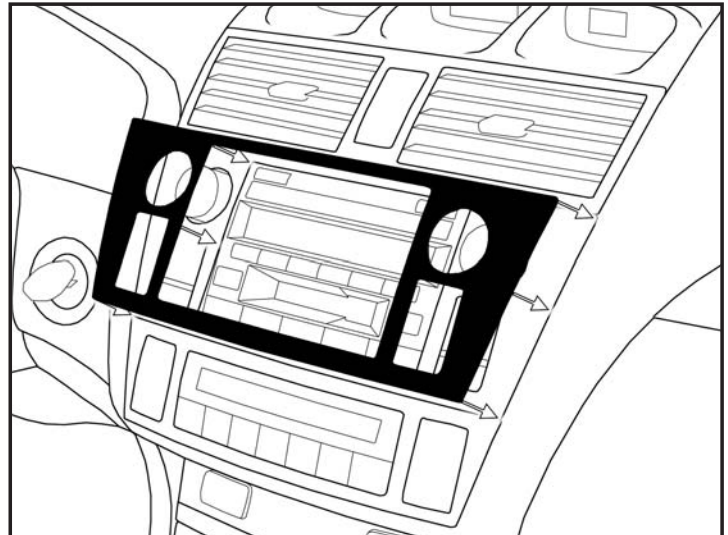
Never apply 3M Prepsolvent 70 directly to the surface of the vehicle. Always apply using a clean lint free rag.



### Step 3

- Remove the mylar backing from the trim piece.
- Align the trim piece to the surface being applied to, and apply the piece to the surface.

**Note:** To assist in installation, just prior to placing the trim piece on the vehicle, mist the surface with a light layer of water. The water will evaporate away after installation, and allow the trim piece to be repositioned before the adhesive sets.



### Step 4

- Starting at the center of the trim piece, apply firm yet equal pressure to fully secure the appliqué and force trapped air to escape.

**Note:** Excessive pressure will indent urethane, avoid unequal pressure by using the palm of your hands to fully seat appliqué.

- Repeat above procedure for each trim piece.