

1. Installation Precautions

➔ (a) Thoroughly clean all installation surfaces. When cleaning with soap and water solution:



(1) Always use a clean 3M lint free cloth.

(2) Shake solution well.



(3) Apply solution to cloth. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)

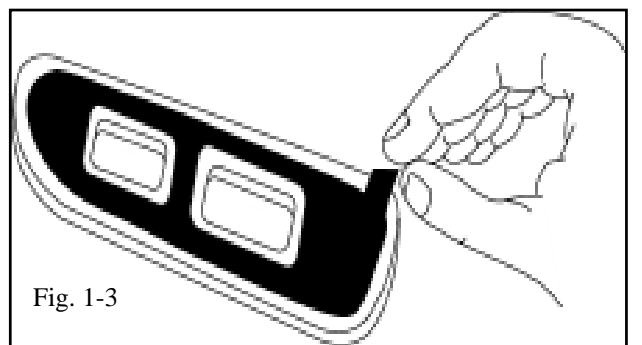
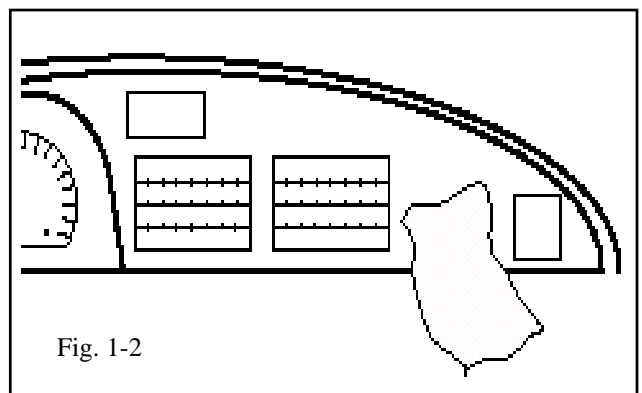
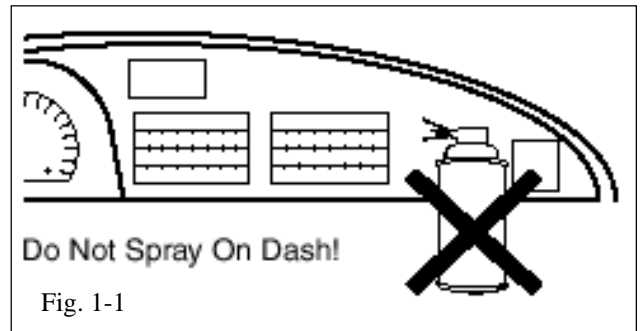
➔ (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. 1-2)

➔ (b) Dash Appliqué must be between 70°F and 110°F (just prior to actual installation.)

➔ (c) Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation.)

(d) Use pull-tabs to remove 3M liners. (Fig. 1-3)


➔ (1) Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



2. Inspection of Parts

- (a) Inspect parts prior to installation


3. Install Main IP

-  (a) Warm up vehicle surfaces (as required).

- (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.

- (b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

- (c) Using a clean water mist bottle, lightly mist adhesive of part.

-  (1) Align part uniformly to edge of factory component. Fig. 1

- (2) Gently touch part into position.

- (3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

- (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

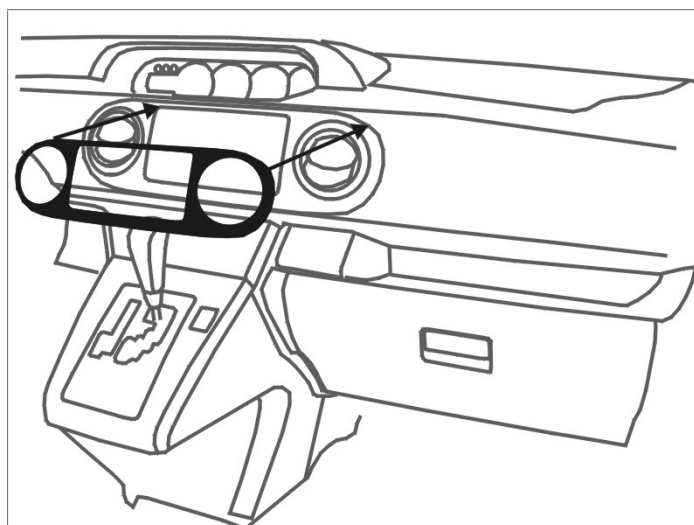



Fig. 1

Checklist - these points **MUST** be checked to ensure a quality installation.

Check: _____

Look For: _____


4. Install Driver Front Door

 (a) Warm up vehicle surfaces (as required).

(1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.

(b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

(c) Using a clean water mist bottle, lightly mist adhesive of part.

 (1) Align part uniformly to edge of factory component. Fig. 2

(2) Gently touch part into position.

(3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

(4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

(c) Repeat for Driver's Rear, Passenger Front and Rear Doors.

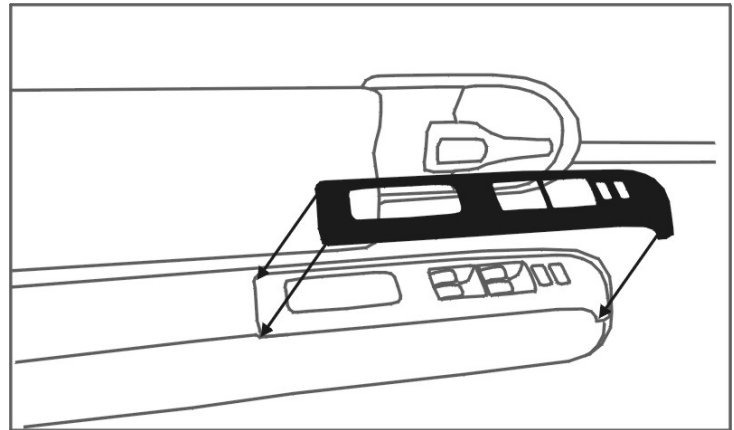


Fig. 2

Checklist - these points **MUST** be checked to ensure a quality installation.

Check: _____

Look For: _____

Vehicle Function Checks

Check the following function buttons:

Door windows switches

Door lock switches

Dash Appliqué should not interfere with any button function.

Accessory Function Checks

Dash Appliqué – Adhesive

Dash Appliqué should be securely attached to panels.