






A. Installation Precautions


-  1. Use Seat & Floor Protectors to avoid damage to surfaces. (Fig. A1)
-  2. Wear protective latex gloves while cleaning factory panels.

NOTE: The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.


-  3. When cleaning with 3M™ Prep-Solvent 70
 -  A. Always use a clean (lint free, scratch resistant) soft cloth (or wipe), and clean a small area at a time (~3 ft. x 3ft. max). (Fig A2)


B. Shake well.

-  C. Apply 3M™ Prep-Solvent-70 to cloth or wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. A3).


-  D. Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. A4).

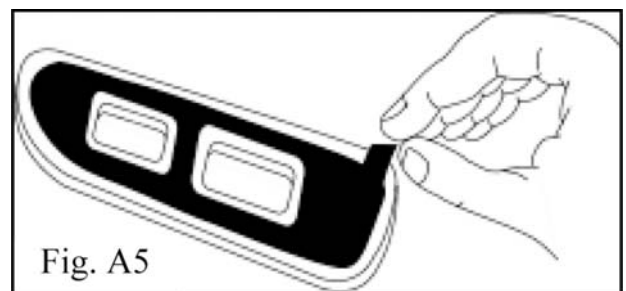
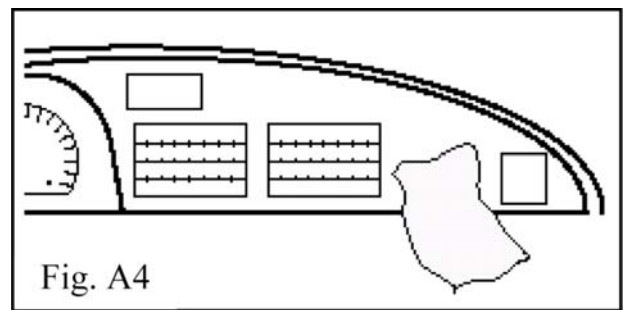
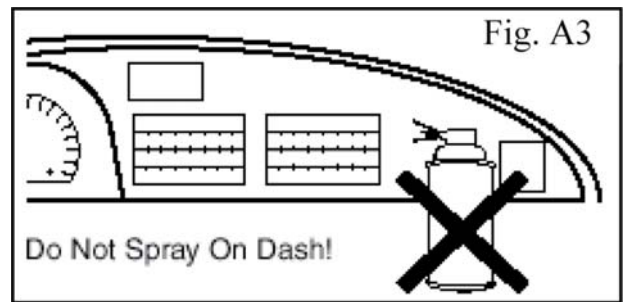
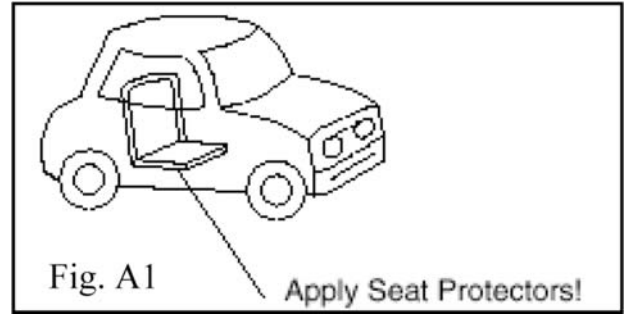
E. Apply 3M adhesion promoter to the area's
Highlighted in red.

-  4. Dash Appliqué must be between 70°F and 110°F (just prior to actual installation).

-  5. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation).

- 6. Use pull-tabs to remove 3M liners. (Fig. A5).

-  A. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



B. Inspection of Parts

1. Inspect parts prior to installation to avoid unnecessary removal. (Fig. D1).

C. Dry Fit Parts

- ➔ 1. Check placement for alignment of each part.

D. Clean Factory Surfaces

1. Thoroughly clean (using method in Step A.3) all applicable surfaces highlighted in Fig. D1.

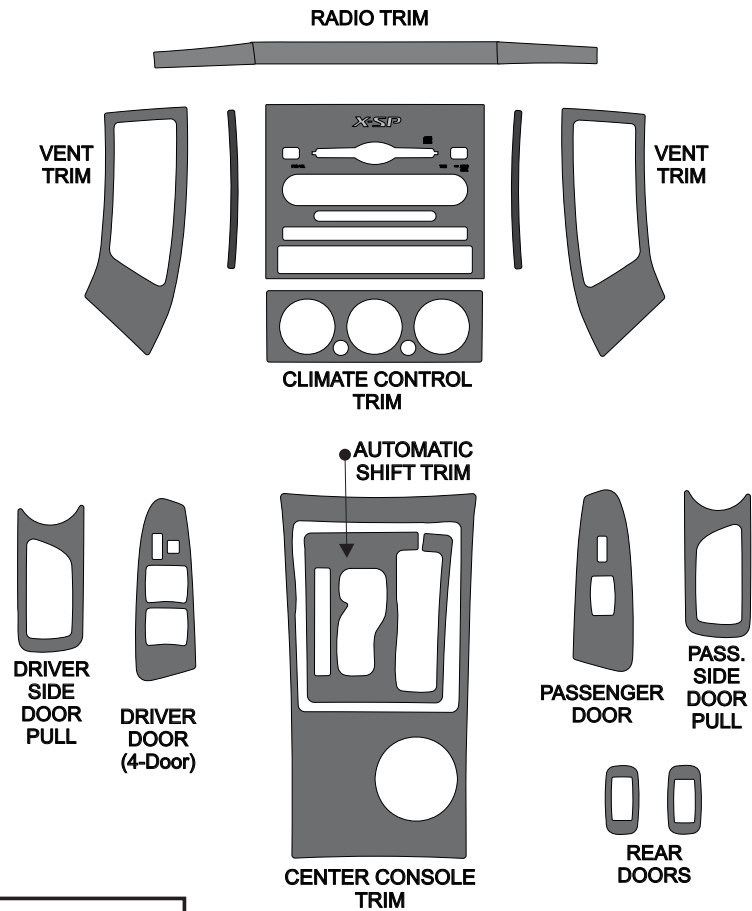


Fig. D1

E. Install Upper Radio Trim

- ➔ 1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.

- ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, ±1.0mm. (Fig. E1).

B. Gently touch part into position.

- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



Fig. E1

E. Install Center Radio Spacers

- ➔ 1. Warm up vehicle surfaces (as required).
 - A. Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - ⚠ A. Align spacer placement so the radio trim fits exactly on top once installed.
 - ⚠ B. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$. (Fig. E1).
- ⚠ 4. Verify alignment and with radio trim.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



Fig. E1

F. Install Radio Trim

- ➔ 1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - ⚠ A. Align cutouts around buttons and dial.
 - ⚠ B. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$. (Fig. F1).
 - C. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



Fig. F1

H. Install Vent Trim

- ➔ 1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - ⚠ A. Align part uniformly to edge of factory components starting at the top of the vent. Edge of applique should be flush to edge of factory component, $\pm 1.0\text{mm}$. (Fig. H1).
 - B. Once the top of the vent is secured into place heat the bottom section prior to making the curve radius that wraps the bottom of the vent. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

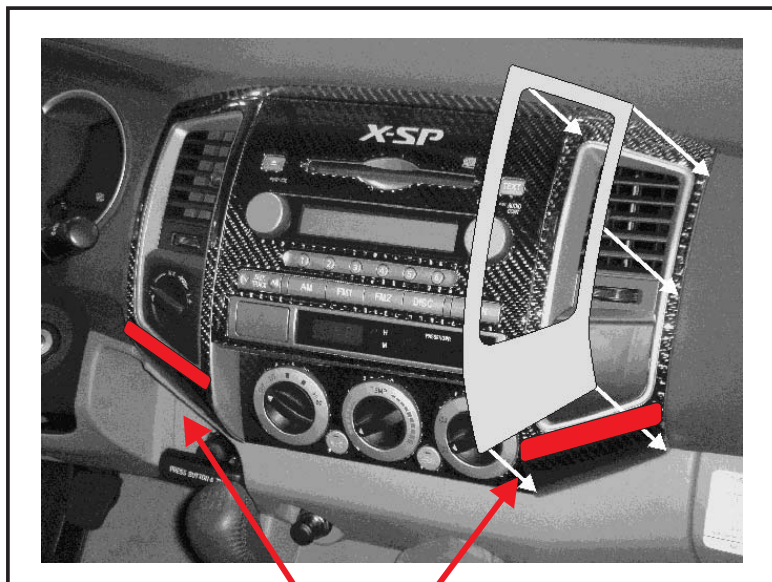


Fig. H1

***MANDATORY**

Apply Tape Promoter to the area's highlighted in red. Tape promoter is to be applied to the factory core part and allowed to dry completely (min 10 minutes) prior the installation of the Dash Applique. Promoter should be applied on the entire lower half of both left and right vent cores.

I. Install Climate Control Trim

- ➔ 1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$. (Fig. I1).
 - B. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



Fig. I1

J. Install Shift Surround & Console Trim

- ➔ 1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$. (Fig. J1).
 - B. Gently touch part into position.
4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

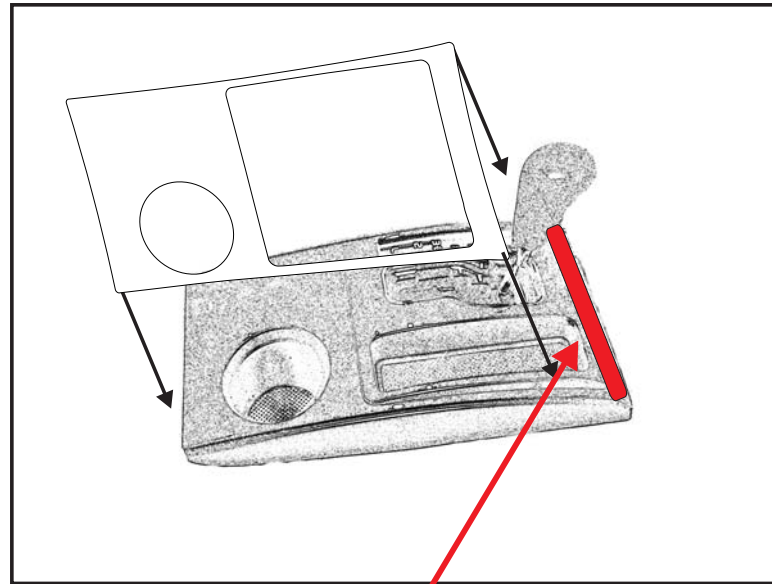


Fig. J1

MANDATORY
Apply Tape Promoter to the area's highlighted in red. Tape promoter is to be applied to the factory core part and allowed to dry completely (min 10 minutes) prior the installation of the Dash Applique. Promoter should be applied on the entire upper section of the shift plate core highlighted in red.

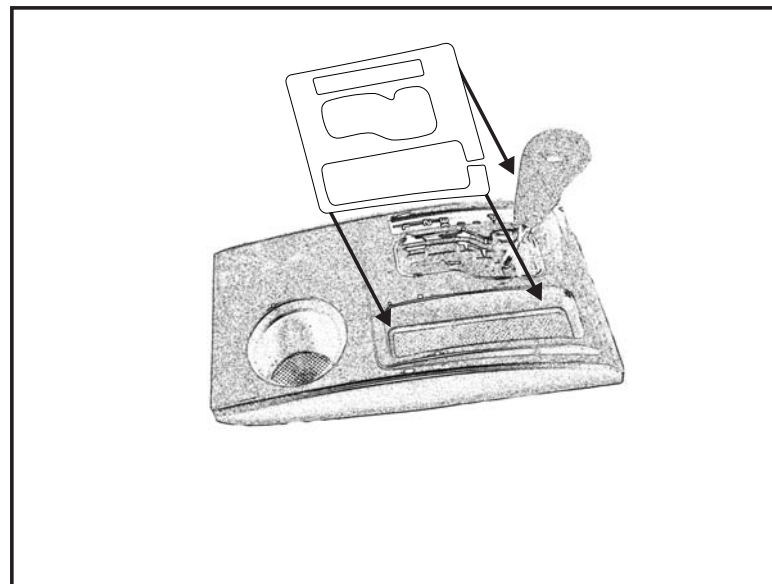


Fig. J1

K. Install Front Door Switch Trim, Upper Door Pull Trim & Rear Switch Trim (Driver / Passenger)

- ➔ 1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, ±1.0mm. (Fig. K1).
 - B. Gently touch part into position.
- ⚠ 4. Verify alignment button function.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



Section III – Functional Verification

Check:

- Vent Control Wheels
- Radio Cover Clearance
- Climate Control Buttons
- Climate Control Dial

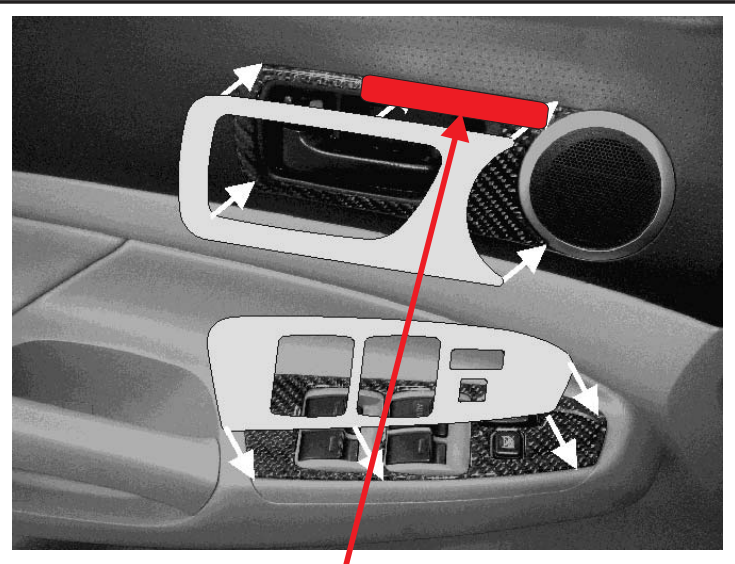


Fig. K1

MANDATORY

Apply Tape Promoter to the area's highlighted in red. Tape promoter is to be applied to the factory core part and allowed to dry completely (min 10 minutes) prior the installation of the Dash Applique. Promoter should be applied on the entire upper edge of both left and right door pull cores.



Fig. K1

Look For:

Full movement, open and closed

Radio cover should open completely, no sticking.

All buttons should function properly, no sticking.

Full rotation.