



Section II – Installation Procedure


A. Installation Precautions

 1. Use Seat & Floor Protectors to avoid damage to surfaces. (Fig. A1)


 2. Wear protective latex gloves while cleaning factory panels.

NOTE: The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.

3. When cleaning with 3M™ Prep-Solvent 70

 A. Always use a clean (lint free, scratch resistant) soft cloth (or wipe), and clean a small area at a time (~3 ft. x 3ft. max). (Fig A2)

B. Shake well.

 C. Apply 3M™ Prep-Solvent-70 to cloth or wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. A3).

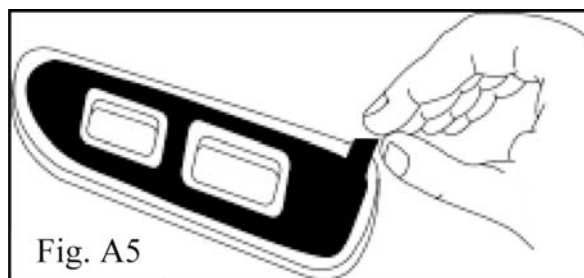
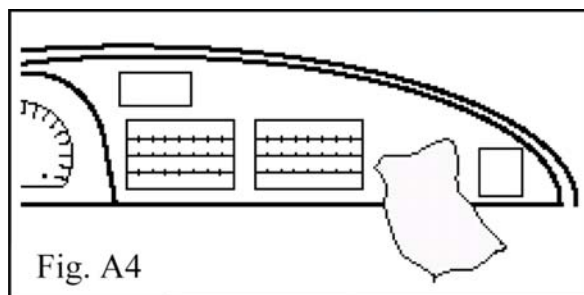
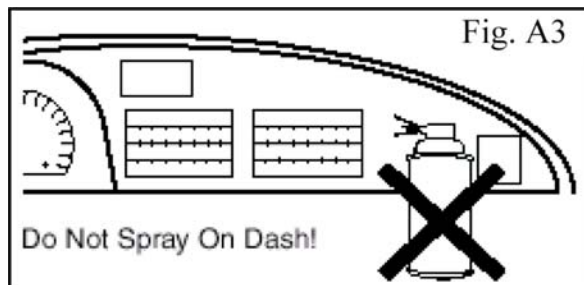
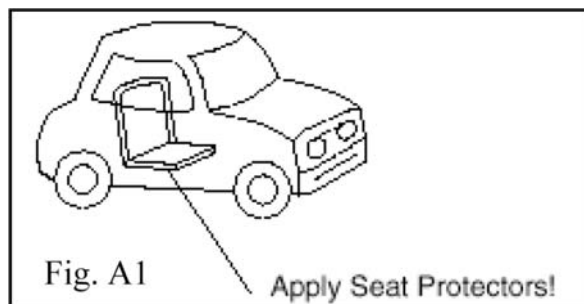
D. Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. A4).

4. Dash Appliqué must be between 70°F and 110°F (just prior to actual installation).

5. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation).

6. Use pull-tabs to remove 3M liners. (Fig. A5).

A. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



Section II – Installation Procedure

B. Inspection of Parts

1. Inspect parts prior to installation to avoid unnecessary removal. (Fig. D1).

C. Dry Fit Parts

- ➔ 1. Check placement for alignment of each part.

D. Clean Factory Surfaces

1. Thoroughly clean (using method in Step A.3) all applicable surfaces highlighted in Fig. D1.

E. Install Door Trim

1. Warm up vehicle surfaces (as required).
 - A. Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6” from surfaces.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.



- A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$. (Fig. E1).



- B. Gently touch part into position.
4. Verify alignment.
 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.
 6. Repeat process for each door.



FRONT DRIVER DOOR



FRONT PASSENGER DOOR



REAR DRIVER DOOR



REAR PASSENGER DOOR

Fig. D1

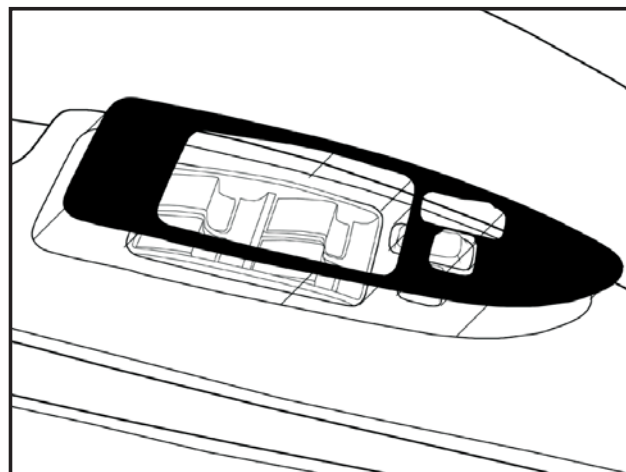


Fig. E1

Section III – Functional Verifications



Section III – Functional Verification

Check:

Door Switches and Buttons

Look For:

All buttons and switches should function properly,
no sticking.