






Section II – Installation Procedure

A. Installation Precautions


-  1. Use Seat & Floor Protectors to avoid damage to surfaces. (Fig. A1)
-  2. Wear protective latex gloves while cleaning factory panels.


**NOTE:** The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.


-  3. When cleaning with 3M™ Prep-Solvent 70


-  A. Always use a clean (lint free, scratch resistant) soft cloth (or wipe), and clean a small area at a time (~3 ft. x 3ft. max). (Fig A2)

B. Shake well.


-  C. Apply 3M™ Prep Solvent-70 solution to cloth or wipe and thoroughly clean surfaces. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. A3).

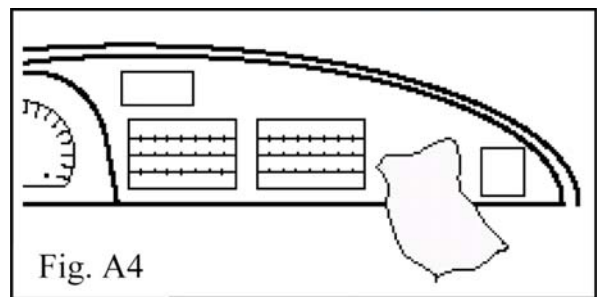
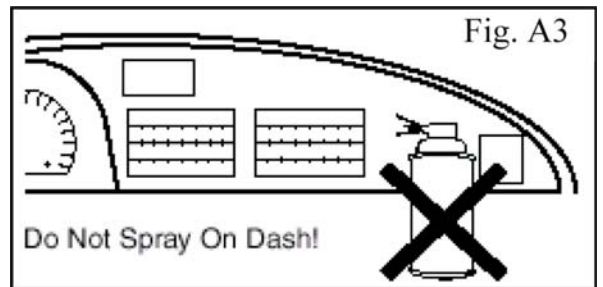
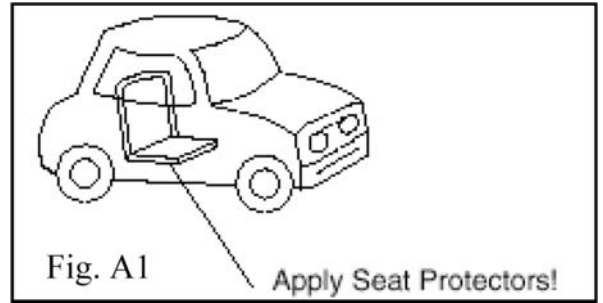
-  D. Follow up with clean surface thoroughly with clean distilled water and wipe dry immediately with a new clean cloth. (Fig. A4).

-  4. Dash Appliqué must be between 70°F and 110°F (just prior to actual installation).

-  5. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation).

- 6. Use pull-tabs to remove 3M liners. (Fig. A5).


-  A. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



**B. Inspection of Parts**

1. Inspect parts prior to installation to avoid unnecessary removal. (Fig. D1).

**C. Dry Fit Parts**

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1. Check placement for alignment of each part.

**D. Clean Factory Surfaces**





1. Thoroughly clean (using method in Step A.3) all applicable surfaces highlighted in Fig. D1.

**Service Part Numbers:**

Item #	Qty Reqd.	Description
PTS10-00000	1	Main IP
PTS10-00000	1	Driver Front Door
PTS10-00000	1	Driver Rear Door
PTS10-00000	1	Passenger Front Door
PTS10-00000	1	Passenger Rear Door

Fig. D1

**E. Install Main IP**

-  A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component,  $\pm 1.0\text{mm}$ . (Fig. E1).
- B. Gently touch part into position.
-  2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
-  4. Verify alignment.
-  5. Press the Left and right vertical edges between the Main IP core and the silver trim on both sides, firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

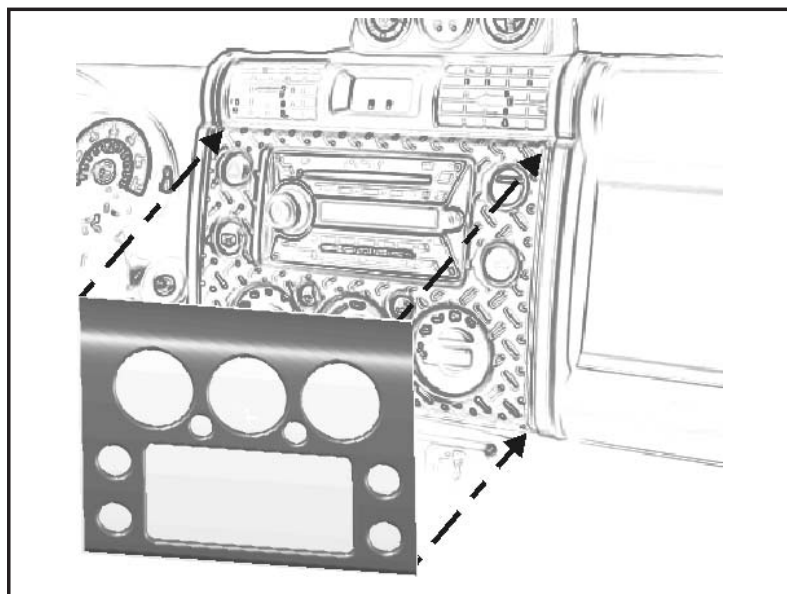






Fig. E1

**F. Driver and Passenger Front Doors**

-  1. Follow steps to warm components as required.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
-  A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component,  $\pm 1.0\text{mm}$ . (Fig. F1).
- B. Gently touch part into position.
-  4. Verify alignment.
-  5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

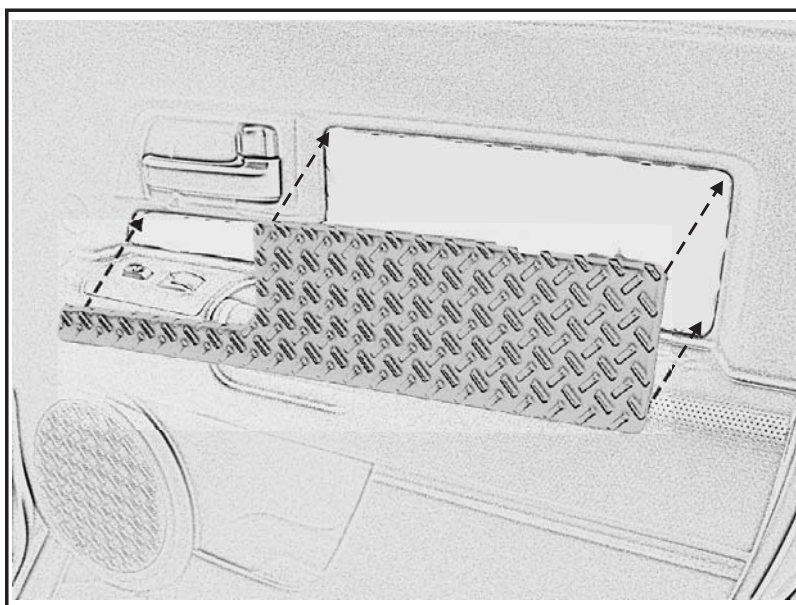


Fig. F1

**G. Dirver and Passenger Rear Doors**

- ➔ 1. Follow steps to warm components as required.
- 2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- 3. Position and secure part.
  - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, ±1.0mm. (Fig. G1).
  - B. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

⚠ Section III – Functional Verification

Check: \_\_\_\_\_

Main IP Switches and Buttons

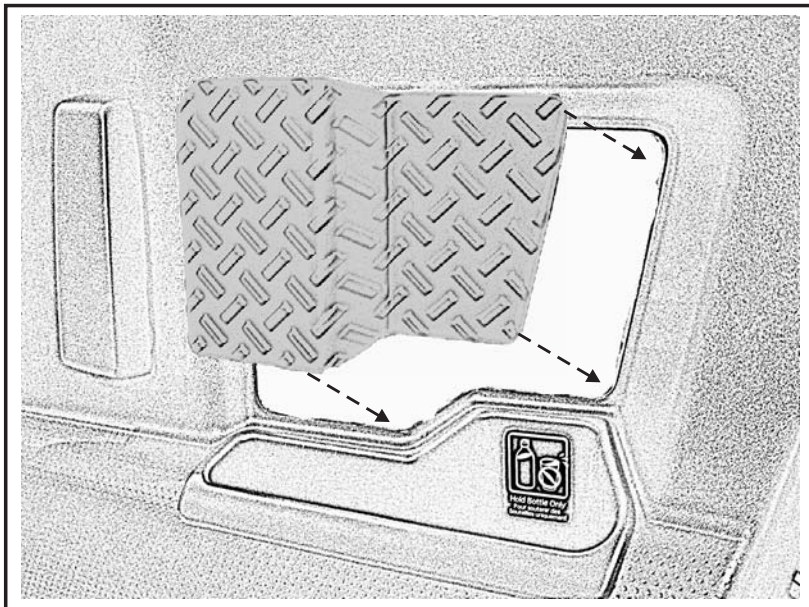


Fig. G1

Look For: \_\_\_\_\_

All buttons and switches should function properly, no sticking.