






**A. Installation Precautions**

 1. Use Seat & Floor Protectors to avoid damage to surfaces. (Fig. A1)


 2. Wear protective latex gloves while cleaning factory panels.


**NOTE:** The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.


 3. When cleaning with 3M™ Prep-Solvent 70


 A. Always use a clean (lint free, scratch resistant) soft cloth (or wipe), and clean a small area at a time (~3 ft. x 3ft. max). (Fig A2)

B. Shake well.


 C. Apply 3M™ Prep-Solvent-70 to cloth or wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. A3).

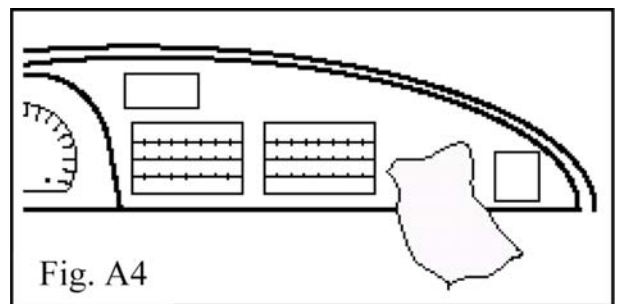
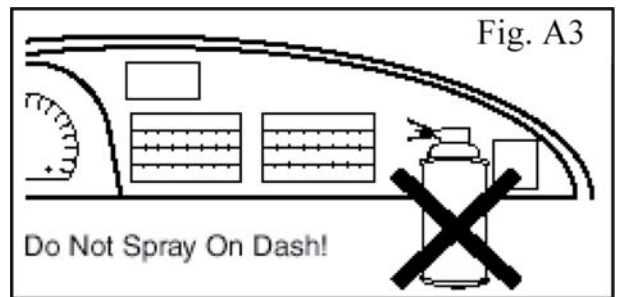
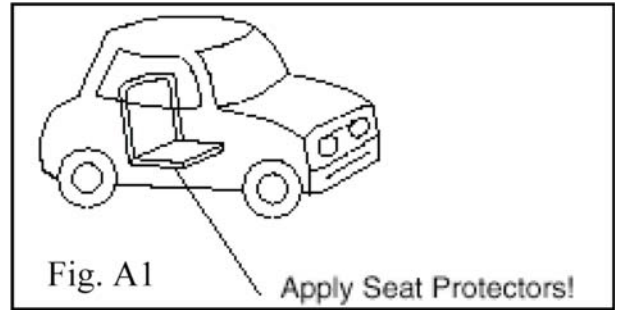
 D. Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. A4).

 4. Dash Appliqué must be between 70°F and 110°F (just prior to actual installation).

 5. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation).

6. Use pull-tabs to remove 3M liners. (Fig. A5).

 A. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



## Section II – Installation Procedure

### B. Inspection of Parts

1. Inspect parts prior to installation to avoid unnecessary removal. (Fig. D1).

### C. Dry Fit Parts

- ➔ 1. Check placement for alignment of each part.

### D. Clean Factory Surfaces

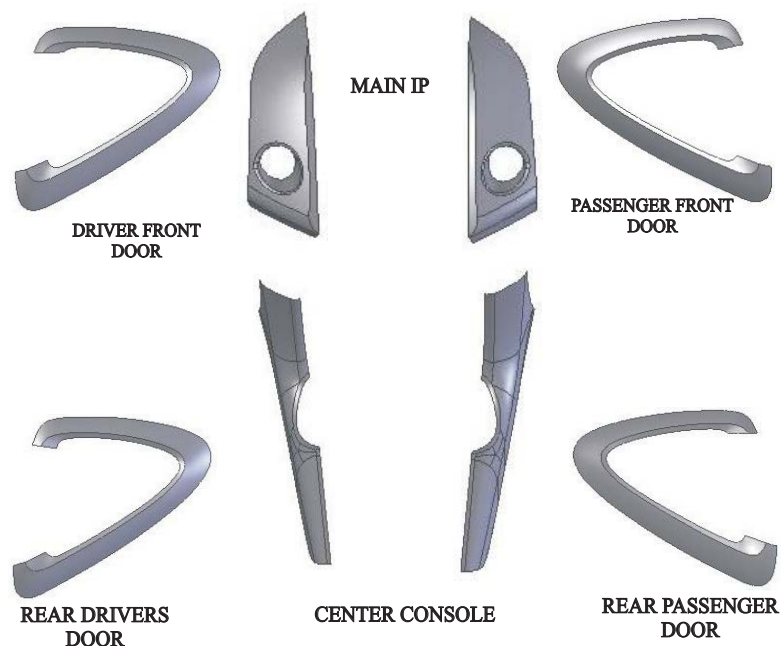
1. Thoroughly clean (using method in Step A.3) all applicable surfaces highlighted in Fig. D1.

### ⚠ Mandatory Sequence of Installation

### E. Install Center Console Trim

- ➔ 1. Warm up vehicle surfaces (as required).
- A. Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.
2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
  3. Position and secure part.
    - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, ±1.0mm. (Fig. E1).
    - B. Gently touch part into position.
  - ⚠ 4. Verify alignment and with radio trim.
  - ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.
  6. Repeat installation process for opposite side Center Console

### Base Kit(8-piece) #00016-42320



### Climate Options(1-piece):



**Auto Climate**  
# 00016-42320-AC

**Manual Climate**  
#00016-42320-MC

Fig. D1

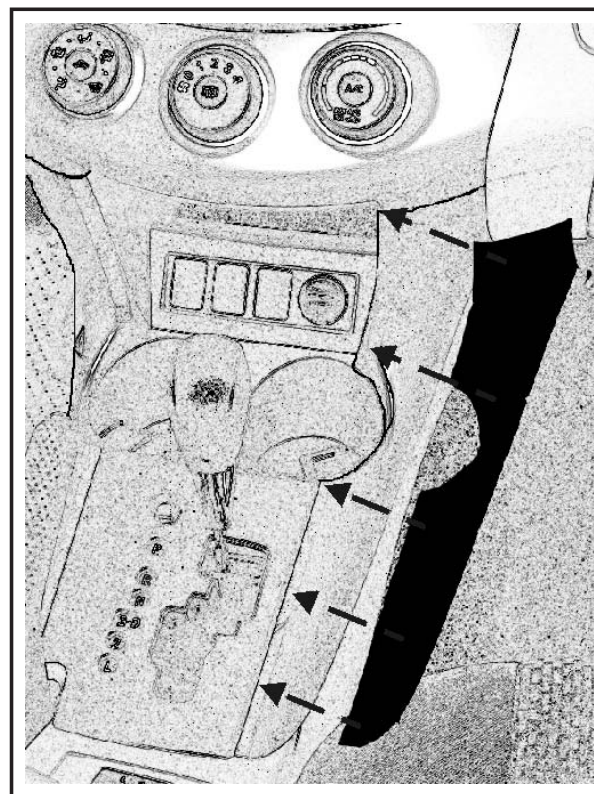


Fig. E1

**Climate Options(1-piece):**

**Manual Climate # 00016-43230-MC**

**Auto Climate # 00016-43230-AC**

**F. Install Climate Control Trim**

- ➔ 1. Follow steps to warm components as required.
- 2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- 3. Position and secure part.
  - ⚠ A. Align cutouts around dials.
  - ⚠ B. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component,  $\pm 1.0\text{mm}$ . (Fig. F1).
  - C. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

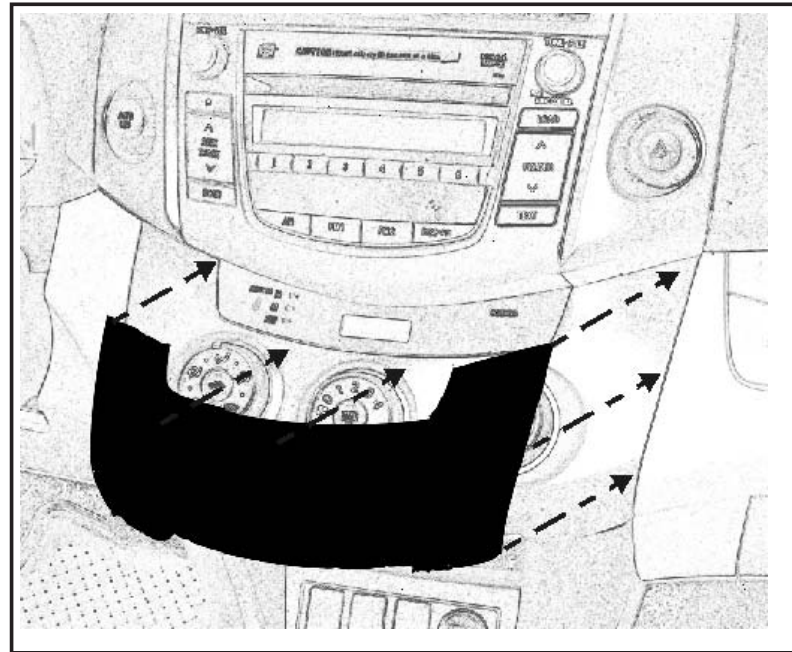


Fig. F1

**G. Install Main IP Trim**

- ➔ 1. Follow steps to warm components as required.
- 2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- 3. Position and secure part.
  - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component,  $\pm 1.0\text{mm}$ . (Fig. G1).
  - B. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.
- 6. Repeat installation process for opposite side Main IP Trim

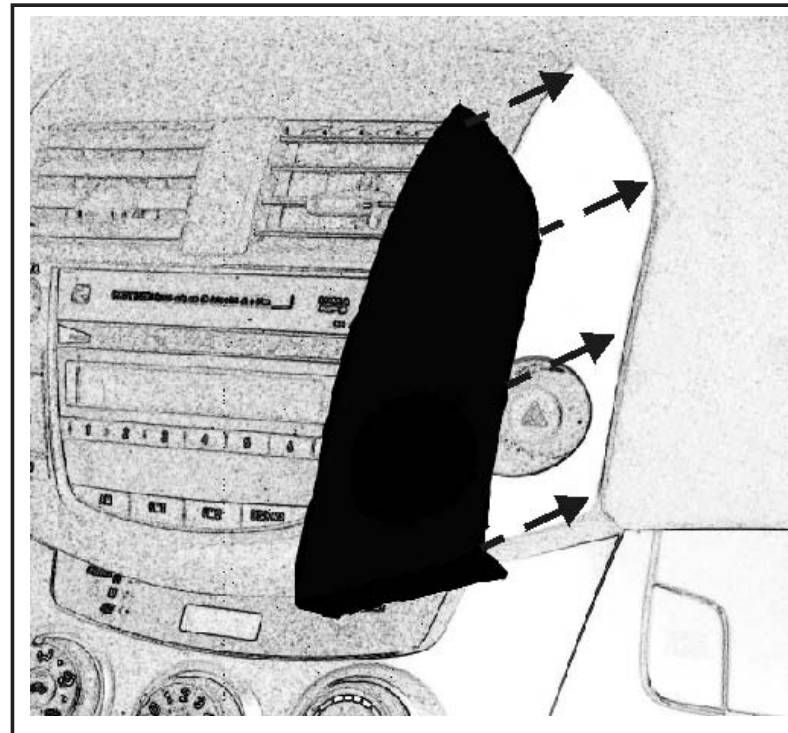


Fig. G1

### H. Install Door Trim

- ➔ 1. Follow steps to warm components as required.
- 2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- 3. Position and secure part.
  - ⚠ A. Align part uniformly to edge of factory components. Edge of appliqué should be flush to edge of factory component, ±1.0mm. (Fig. H1).
  - ⚠ B. Gently touch part into position.
- ⚠ 4. Verify alignment.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.
- ➔ 6. Repeat installation process for all four Door Trim piece's.

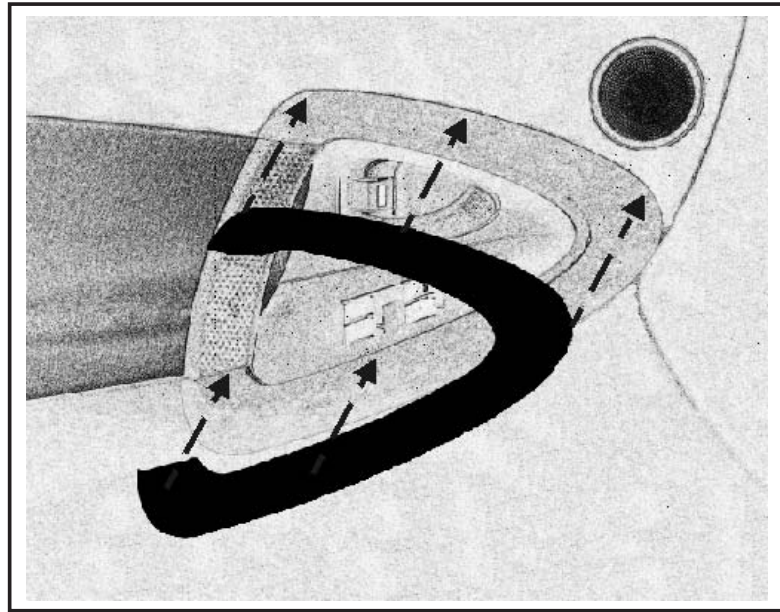


Fig. H1

### Section III – Functional Verifications

⚠ Section III – Functional Verification

Check:

- Vent Control Wheels
- Radio Cover Clearance
- Climate Control Buttons
- Climate Control Dial

Look For:

- Full movement, open and closed
- Radio cover should open completely, no sticking.
- All buttons should function properly, no sticking.
- Full rotation.