



SOUTHEAST TOYOTA

INSTALLATION INSTRUCTIONS

Description: **Dash Trim Appliqué**

Part Number:

00016-06660
00016-06662
00016-06664

Applications: **Toyota Solara**

Installation Time: **TBD**

Contents

Ref.	Part Number	Description	QTY
1.		10 Piece Dash Trim Appliqué	1
2.		Installation Instructions	1
3.		Care Card	1



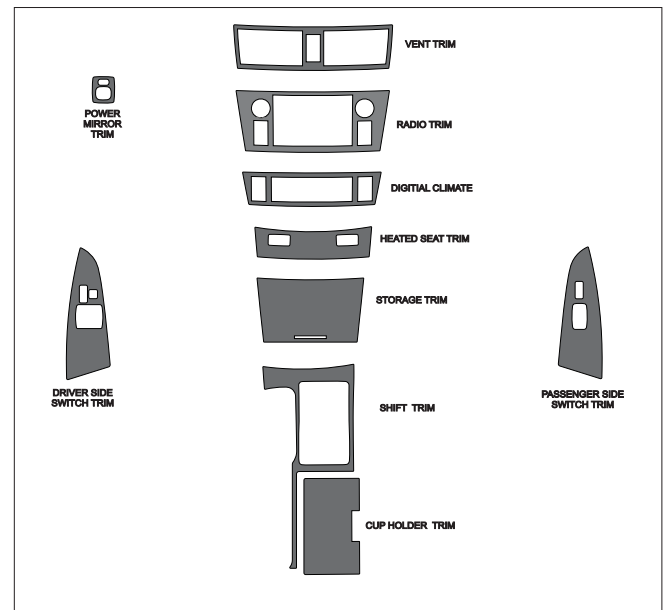
Lint Free Rag



3M Prepsolvent 70

Tools Required

Ref.	Tool Description
1.	Lint Free Rag
2.	3M Prepsolvent 70



Important



WARNING



CAUTION
NOTE

Please read this manual and follow its instructions carefully. To emphasize special information, the symbol and the words **WARNING**, **CAUTION** and **NOTE** have special meanings. Pay special attention to the messages highlighted by these signal words.

Note: *Indicates special information to make maintenance easier or instructions clear.*

WARNING

Indicates potential hazard that could result in death or injury.

CAUTION

Indicates potential hazard that could result in vehicle damage.

Step 1

- Read entire installation instructions before beginning.
- Clean applicable area before installation
- Dry fit appliqué to familiarize yourself with the proper fit and alignment of the parts

Note: *Vehicle must be at room temperature to allow proper adhesion of appliqué to vehicle surface.*



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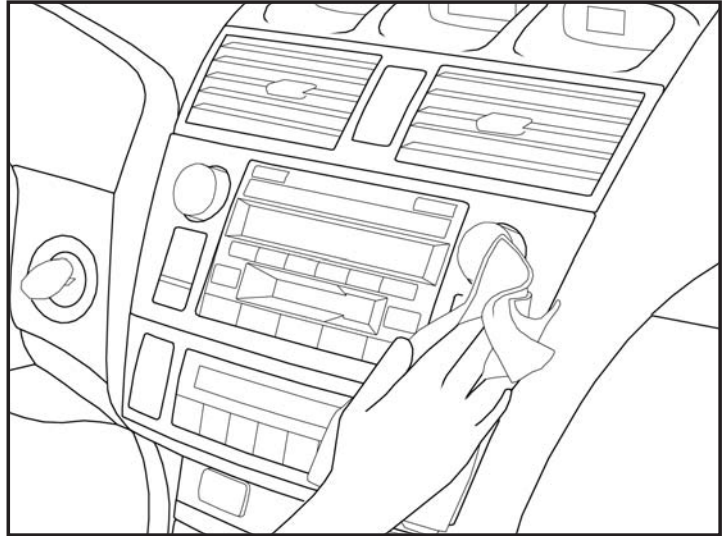
INSTALLATION INSTRUCTIONS

Step 2

- Locate the surface of the vehicle the appliqué will be applied to.
- Apply 3M Prepsolvent 70 to a lint free rag, and then clean the surface of the vehicle with the lint free rag in small clockwise or counter-clockwise circular motions. Wipe any excess 3M Prepsolvent 70 from the surface of the vehicle's surface.
- Allow adequate time for the surface of the vehicle to dry.

CAUTION

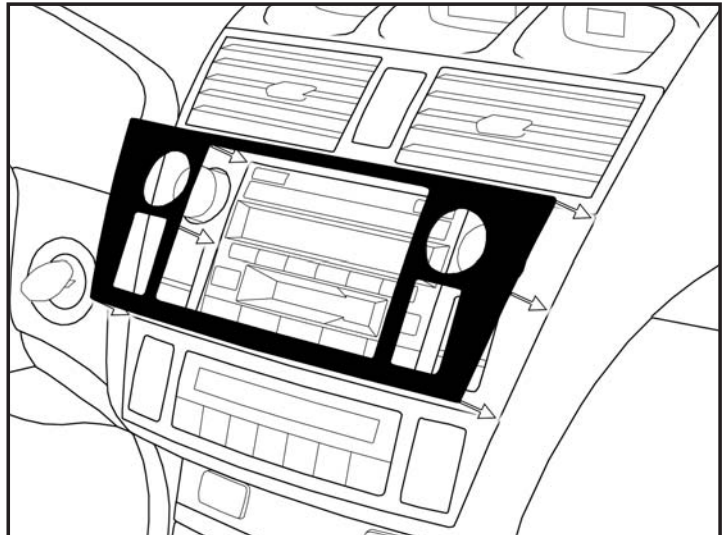
Never apply 3M Prepsolvent 70 directly to the surface of the vehicle. Always apply using a clean lint free rag.



Step 3

- Remove the mylar backing from the trim piece.
- Align the trim piece to the surface being applied to, and apply the piece to the surface.

Note: To assist in installation, just prior to placing the trim piece on the vehicle, mist the surface with a light layer of water. The water will evaporate away after installation, and allow the trim piece to be repositioned before the adhesive sets.



Step 4

- Starting at the center of the trim piece, apply firm yet equal pressure to fully secure the appliqué and force trapped air to escape.

Note: Excessive pressure will indent urethane, avoid unequal pressure by using the palm of your hands to fully seat appliqué.

- Repeat above procedure for each trim piece.