

**Part Number: PTS10-35070  
PTS10-35071**

**Base Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Main IP
2	1	Drivers Front Door
3	1	Drivers Rear Door
4	1	Passenger Front Door
5	1	Passenger Rear Door

**Conflicts**

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**Recommended Tools**

<b>Safety Tools</b>	
<b>Special Tools</b>	
Non Intrusive IR Temperature Probe/Gun	
<b>Installation Tools</b>	
Heat Source	
Lint-Free Scratch Resistant Cloth	3M Disposable Cloth (Recommended)
<b>Special Chemicals</b>	
Cleaner	Soap & Water
Bottled Distilled Water	

**Color Applicability/Trim Level**

Accessory Color																			
	Vehicle/Trim Color																		

**General Applicability**






FJ Cruiser with OE black or color keyed door panels.
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**Service Parts**

Item #	Qty	Description
PTS10-35070-IP	1	MAIN IP
PT10-35070-DF	1	DRIVERS FRONT DOOR (Black Panel)
PTS10-35070-DR	1	DRIVERS REAR DOOR (BP)
PTS10-35070-PF	1	PASS FRONT DOOR (BP)
PTS10-35070-PR	1	PASS REAR DOOR (BP)
PTS10-35071-DF	1	DRIVER FRONT DOOR (Color Keyed Panel)
PTS10-35071-DR	1	DRIVER REAR DOOR (CP)
PTS10-35071-PF	1	PASS FRONT DOOR (CP)
PTS10-35071-PR	1	PASS REAR DOOR (CP)

\*Mandatory

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.

### 1. Installation Precautions

➔ (a) Thoroughly clean all installation surfaces. When cleaning with soap and water solution:

**STOP** (1) Always use a clean 3M lint free cloth.

(2) Shake solution well.

**STOP** (3) Apply clean water to cloth or wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)

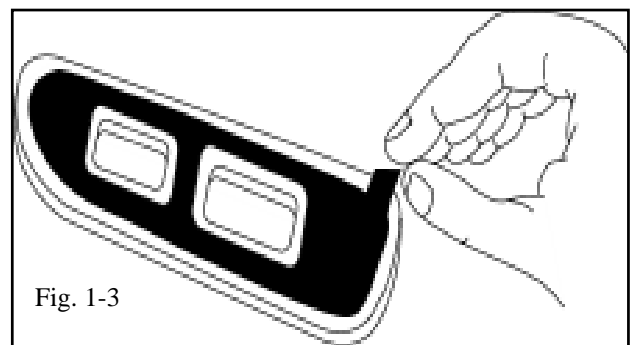
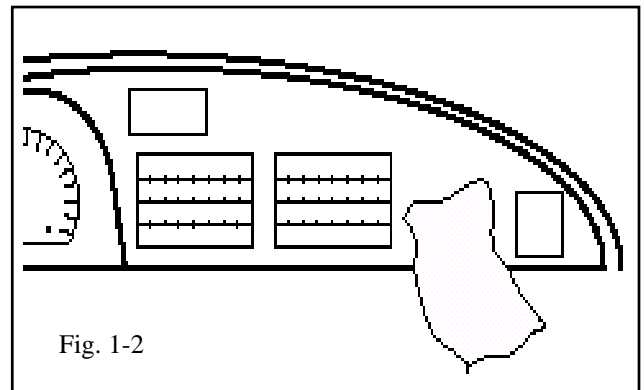
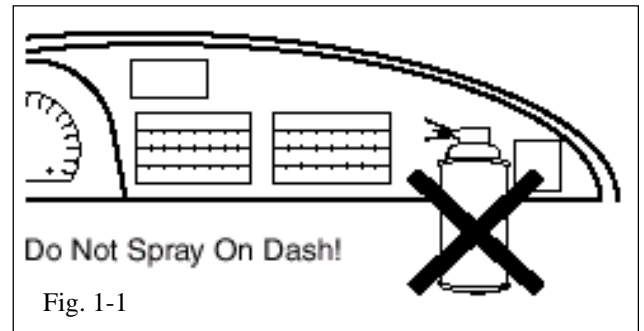
➔ (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. 1-2)

➔ (b) Dash Appliqué must be between 70°F and 110°F (just prior to actual installation.)

➔ (c) Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation.)

(d) Use pull-tabs to remove 3M liners. (Fig. 1-3)

➔ (1) Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



## 2. Inspection of Parts

- (a) Inspect parts prior to installation

## 3. Main I/P (Radio Surround) Panel

- ➔ (a) Warm up vehicle surfaces (as required).

- (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.

- (b) Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.

- (c) Position and secure part.

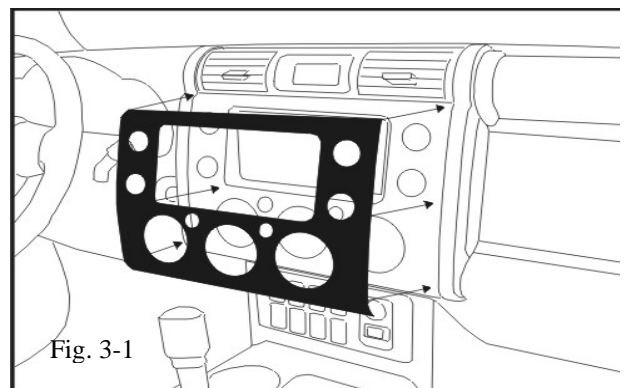
- ⚠ (1) Align part uniformly to edge of factory component. Press the left and right edge of the IP appliqué into the groove between the factory core and the side trim edge followed by pressing the upper edge into place under the upper vents. (Fig. 3-1)

- (2) Gently touch part into position.

- ⚠ (d) Verify function of all buttons.

- (e) Press firmly into place. Use fingertips and the palm of your hand to set adhesive.

- ⚠ (f) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

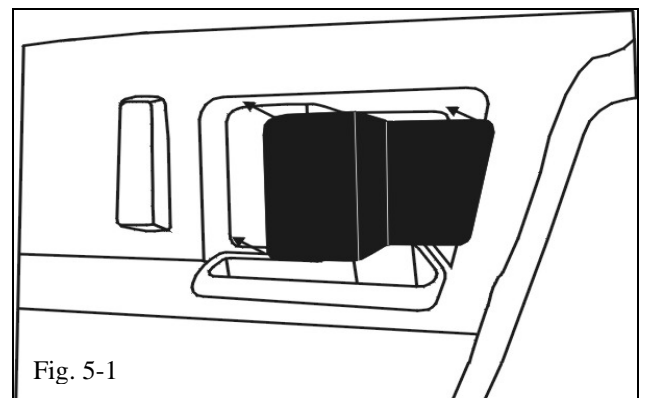
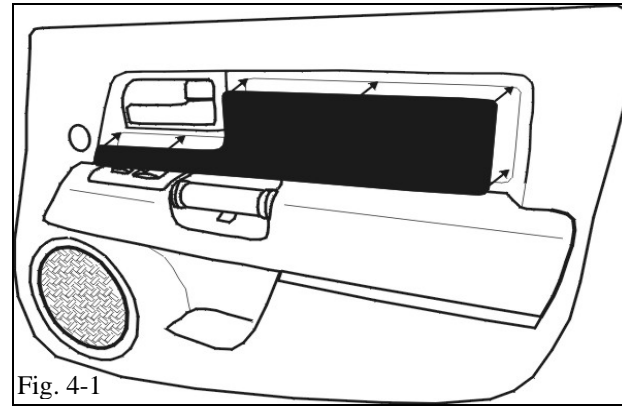


#### 4. Install Driver & Passenger Front Doors


- ➡ (a) Follow steps to warm components as required
- (b) Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
- (c) Position and secure part.
  - ⚠ (1) Align part uniformly to the edge of factory door component. (Fig. 4-1)
  - (2) Gently touch part into position.
- ⚠ (d) Verify even coverage.
- ➡ (e) Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.
- ⚠ (f) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.


#### 5. Driver & Passenger Rear Doors

- ➡ (a) Follow steps to warm components as required.
- (b) Remove adhesive liners from appliqué.
- ➡ (c) Position and secure appliqué.
  - ➡ (1) Align part uniformly to the edges of the factory door component. (Fig. 5-1)
  - (2) Gently touch part into position.




(d) Verify even coverage.

 (e) Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

 (f) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

## 6. Clean Up

 (a) Using method in Step 1(a), wipe down all molded surfaces to remove fingerprints, etc.

Check:

Look For:

Vehicle Function Checks

Check the following function buttons:

- Back window defogger switch
- Emergency flasher switch
- Air conditioning controls

Dash Applique should not interfere with any button function.

Accessory Function Checks

- Dash Applique - Adhesive

Dash Applique should be securely attached to panels.