

Part Number: PTS10-52070

Base Kit Contents

Item #	Quantity Reqd.	Description
1	1	MAIN IP
2	1	Drivers Front Door
3	1	Drivers Rear Door
4	1	Passenger Front Door
5	1	Passenger Rear Door
6	1	Installation Instructions

Conflicts

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Recommended Tools

Safety Tools	
Special Tools	
Non Intrusive IR Temperature Probe/Gun	
Installation Tools	
Heat Source	
Lint-Free Scratch Resistant Cloth	3M Disposable Cloth (Recommended)
Special Chemicals	
Cleaner	Soap & Water
Bottled Distilled Water	In spray bottle

Color Applicability/Trim Level

Accessory Color																			
	Vehicle/Trim Color																		

General Applicability






2008- SCION xB all models

Service Parts

Item #	Qty	Description
PTS10-52800-IP	1	Main IP
PTS10-52080-DS	2	Driver Door Set
PTS10-52080-PS	2	Passenger Door Set

*Mandatory

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

1. Installation Precautions

➔ (a) Thoroughly clean all installation surfaces. When cleaning with soap and water solution:



(1) Always use a clean 3M lint free cloth.

(2) Shake solution well.



(3) Apply solution to cloth. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)

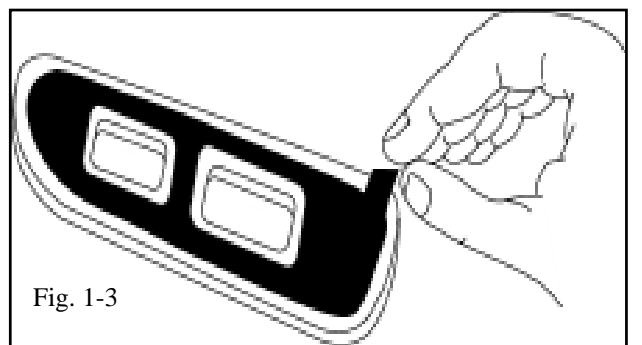
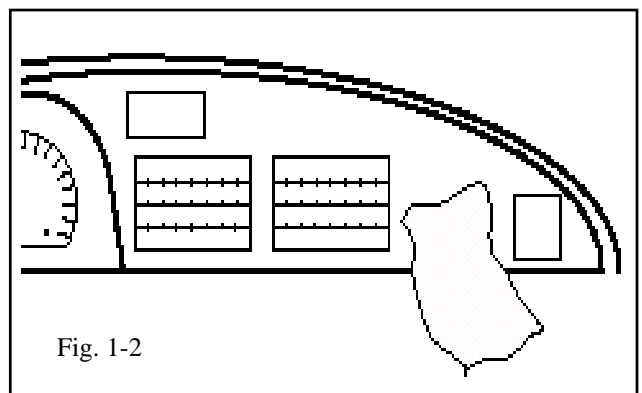
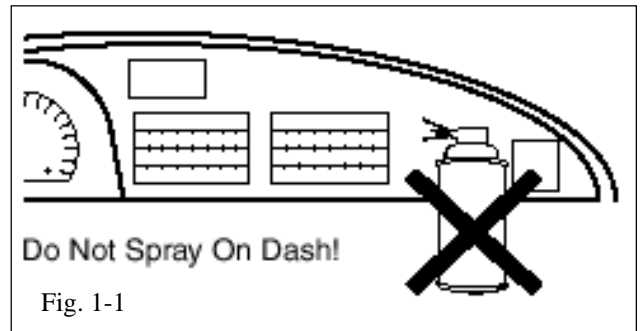
➔ (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. 1-2)

➔ (b) Dash Appliqué must be between 70°F and 110°F (just prior to actual installation.)

➔ (c) Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation.)

(d) Use pull-tabs to remove 3M liners. (Fig. 1-3)

➔ (1) Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



2. Inspection of Parts

- (a) Inspect parts prior to installation

3. Install Main IP

- ➔ (a) Warm up vehicle surfaces (as required).

- (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.

- (b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

- (c) Using a clean water mist bottle, lightly mist adhesive of part.

- ⚠ (1) Align part uniformly to edge of factory component. Fig. 1
 - (2) Gently touch part into position.
 - (3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.
 - (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

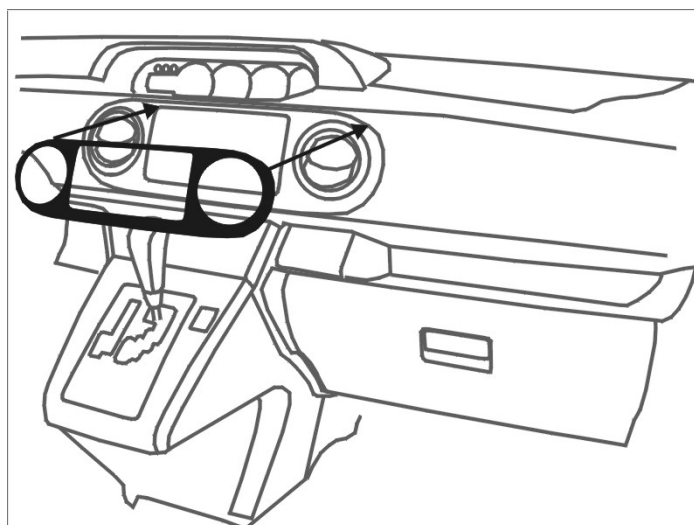



Fig. 1

Checklist - these points **MUST** be checked to ensure a quality installation.

Check: _____

Look For: _____


4. Install Driver Front Door

 (a) Warm up vehicle surfaces (as required).

(1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.

(b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

(c) Using a clean water mist bottle, lightly mist adhesive of part.

 (1) Align part uniformly to edge of factory component. Fig. 2

(2) Gently touch part into position.

(3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

(4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

(c) Repeat for Driver's Rear, Passenger Front and Rear Doors.

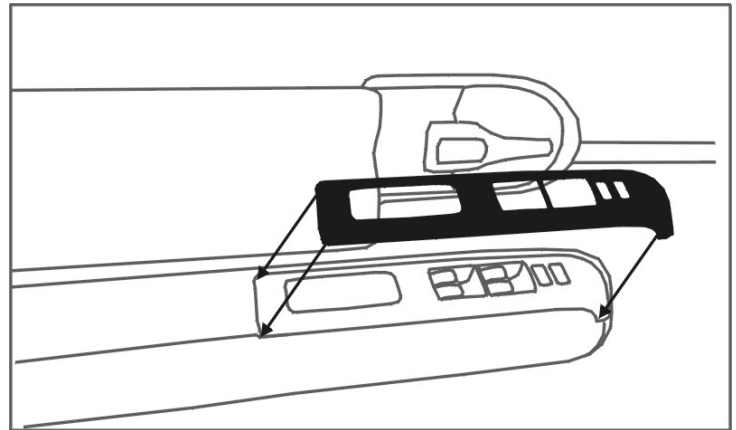


Fig. 2

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Vehicle Function Checks

Check the following function buttons:

- Door windows switches
- Door lock switches

Accessory Function Checks

- Dash Appliqué – Adhesive

Dash Appliqué should not interfere with any button function.

Dash Appliqué should be securely attached to panels.